

HDK系列全自动立式小袋包装机（直角）

HDK Series Automatic Vertical Sachet Packing Mahcine（Straight Cut）

► 用途（Application）

本机广泛适用于食品、化工、医药等行业，能够处理颗粒状（如豆类、花生、瓜子、茶叶）、粉末状、酱液体状（如辣椒酱、果冻、醋包）等多种形态的物料。设备可与流水线配套使用，性能稳定，应用范围广泛。根据物料特性，可配置相应的下料机构，包括颗粒、多料、液体、粉剂和酱体专用装置，确保高效精准的包装过程。

This machine is widely used in food, chemical, pharmaceutical and other industries. It can process various forms of materials such as granules (such as beans, peanuts, melon seeds, tea), powders, sauces and liquids (such as chili sauce, jelly, vinegar bags). The equipment can be used in conjunction with the assembly line, with stable performance and a wide range of applications. According to the characteristics of the material, the corresponding unloading mechanism can be configured, including granules, multiple materials, liquids, powders and sauces, to ensure an efficient and accurate packaging process.



► 特点（Features）

1. 自动化程度高，可自动完成物料和包装材料的供送、裹包、封口、切断、成品输出等工序。

2. 采用可编程控制器，整机运行程序化。

3. 触摸屏式人机界面，参数设定方便快捷。

4. 故障自诊断功能，故障显示一目了然。

5. 温度独立 PID 控制，更好适合各种材质包装膜。

6. 更换产品规格调整方便快捷。

7. 传动系统简洁，工作更可靠，维护保养更方便。

1. High degree of automation, can automatically complete the supply, wrapping, sealing, cutting, finished product output and other processes of materials and packaging materials.

2. Using programmable controller, the whole machine runs in a programmed manner.

3. Touch screen human-machine interface, convenient and fast parameter setting.

4. Fault self-diagnosis function, fault display is clear at a glance.

5. Temperature independent PID control, better suitable for packaging films of various materials.

6. Changing product specifications is convenient and quick.

7. The transmission system is simple, the work is more reliable, and the maintenance is more convenient.



► 技术参数（Technical Parameters）

参数ITEM	型号TYPE	HDK（Straight Cut）
电源及功率 Power Supply and Power	-	AC220V,50-60Hz two-phase 1.6kW
耗气量 Gas Consumption	-	HS封合0.1NL/循环 HS sealing 0.1NL/cycle
压缩空气 Compressed Air	mpa	Min 0.5
薄膜材料 Film Materials	-	带光标、不带光标、可热封的包装膜 With cursor, without cursor, heat-sealable packaging film
卷膜外径 Film Roll Outer Diameter	mm	Max 380
卷膜纸芯内径 Inner Diameter of Film Core	mm	76
包装速度 Packing Speed	packs/min	30-80
包装膜尺寸 Packaging Film Size	mm	Max film width 280
机器外观尺寸 Overall Size	mm	730*1000*1690 (Customizable)
机器重量 Weight	kg	About 235
环境条件 Environmental Conditions	-	相对湿度30%~90%;环境温度为0℃~40℃ Relative humidity 30%~90%; Ambient temperature 0℃~40℃
袋宽 Bag Width	mm	30-130
袋长 Bag Length	mm	30-170